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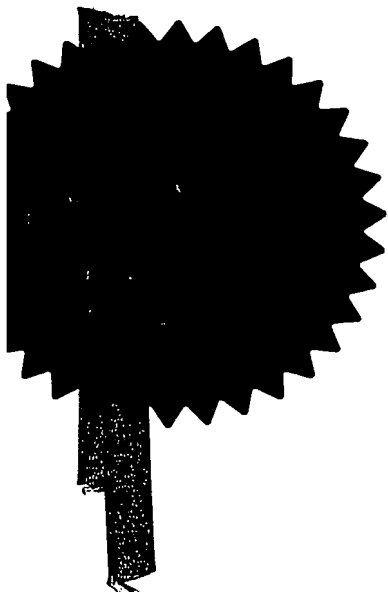
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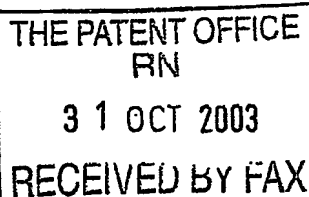
*Stephen Hordley*

Dated

11 October 2004



Patents Form 1/77

**The  
Patent  
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P01/7700 0.00-0325458.8Patents Act 1977  
Rule 16**Request for grant of a patent***effective***The Patent Office**  
Concept House  
Cardiff Road  
Newport NP10 8QQ

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2. Patent Application Number

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3. Full name, address and postcode of the or of  
each applicantMeadWestvaco Packaging Systems LLC  
One High Ridge Park  
Stamford  
Connecticut 06905  
United States of America

Patents ADP Number

If the applicant is a corporate body, give the  
country/state of its incorporation

Delaware, USA

8569808001

4. Title of the invention

WRAPAROUND CARTON

5. Name of your agent

Hepworth Lawrence Bryer &amp; Bizley

"Address for Service" in the United Kingdom  
to which all correspondence should be sentBloxam Court  
Corporation Street  
Rugby  
Warwickshire  
CV21 2DU

Patents ADP number

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6. If you are declaring priority from one or  
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Country

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Number of earlier application

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Claim(s)

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Statement of Invention and right to grant of a patent (Patents Form 7/77)

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1

Request for substantive examination (Patents Form 10/77)

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11. I/We request the grant of a patent on the basis of this application

Signature Hepworth Lawrence Bryer & Bizley Date 31 October 2003  
Hepworth Lawrence Bryer & Bizley

12. Name and daytime telephone number of person to contact in the United Kingdom.

John Hepworth  
01788 577000

DUPLICATE

## WRAPAROUND CARTON

This invention relates to a wraparound carton which is particularly, but not exclusively, for cans and includes detachable means at one end of the carton the  
5 detachment of which removes articles/~~restraining~~ means and facilitates access to the carton contents.

On aspect of the invention provides a wraparound carton for cans in two rows wherein a base wall of the carton is formed from a pair of overlapping panels of the carton  
10 secured together so that the carton walls are tensioned around articles contained in the carton wherein the carton is adapted to be utilized such that a lower most row of cans is in rolling contact with one of the carton side walls disposed to act as the base of the carton and wherein article retaining means are provided at least partially to close one  
15 end of the carton to discourage dislodgement of the articles from that end of the carton and access means is provided at said one end of the carton, the removal of which releases the upper row of cartons from restraint by said article retaining means but maintains said article retaining means effective for said lower row of articles, and wherein removal of the access means further relieves tension of the carton walls about  
20 said articles to facilitate their removal from that end of the carton.

According to a feature of this aspect of the access means may comprise removable portions of the side wall panel acting as a top wall of the carton and adjacent portions of each of the top and base walls acting as opposed side walls sufficient to expose the  
25 endmost articles, remove the restraining means from the uppermost row of articles and relieve tension in the carton walls relative to the carton contents.

According to another feature of this aspect of the invention, the access means may further include a secondary removable portion which further opens said side wall panel (acting as a top wall) towards the opposite end of the carton thereby further  
30 facilitating removal of the upper row of articles.

Another aspect of the invention provides a blank for forming a carton as defined in any of the three immediately preceding paragraphs.

According to a one aspect of the invention, a carton wherein one side is formed from a composite wall comprising a pair of overlapping panels secured together so that the wraparound carton may be tensioned around articles contained in the carton, the carton further comprises end retention means at each end of the carton to at least partially close the respective end, wherein at least one of the end retention means comprises a top and bottom stopper to prevent dislodging of the articles from the respective end of the carton, which carton further comprises a tear line which defines an at least two part removable device characterised in that a first portion of the at least two part removable device, includes a part of the both the top and bottom stopper at a first end of the carton and a second part of the at least two part removable device extends from the first portion towards a second end of the carton, the at least two-part removable device designed so that when the first portion is removed access to the articles contained at said first end of the carton can be gained whilst a remaining part of the stopper substantially retains the articles, the rearmost articles are retained by the wraparound carton until the second part of the at least two part removable device is removed releasing the tension in the wraparound carton allowing substantial release of the articles contained proximate the second end of the carton.

According to a second aspect of the invention, a carton having an end retention structure comprising two pairs of top and bottom end flaps, and a pair of side end flaps each connected to the respective top and bottom end flaps through a pair of gusset panels, wherein each side end flap is folded inwardly and lying flat with the inside surface of the respective side wall, and wherein a tear line traverses one of the side walls and extends into the top and bottom to define a removable portion including one of the side end flaps and its associated pair of top and bottom end flaps.

According to a third aspect of the invention, a carton wherein only one of the side walls is formed with a tear line for removing the adjacent stopper from the carton when one side wall is torn along the tear line.

According to a fourth aspect of the invention, a carton wherein the tear line traverses the one sidewall extends into both the top and bottom of the carton.

According to a fifth aspect of the invention, a carton wherein the end edge of the top and bottom adjacent to the tear line has a free section that is free of connection to the other part of the carton and wherein the tear line extends to the free section of the adjacent end edge of the top and the bottom.

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According to a sixth aspect of the invention, a wraparound carton wherein one side is formed from a composite wall comprising a pair of overlapping panels secured together so that the wraparound carton may be tensioned around articles contained in the carton, the carton further comprises end retention means at each end of the carton to at least partially close the respective end, wherein at least one of the end retention means comprises a top and bottom stopper to prevent dislodging of the articles from the respective end of the carton, which carton further comprises a tear line which defines an at least two part removable device characterised in that each stopper comprises an anchor flap hingedly connected to the respective end edge of the respective side wall and in a flat face contacting relationship with the inside surface of the respective sidewall, a pair of top and bottom stopper flaps hingedly connected to the top and bottom respectively and extending toward each other, and a pair of gusset panels each hingedly interconnecting the anchor flap with respective one of top and bottom stopper flaps.

20

According to a seventh aspect of the invention, a wraparound carton wherein one side is formed from a composite wall comprising a pair of overlapping panels secured together so that the wraparound carton may be tensioned around articles contained in the carton, the carton further comprises end retention means at each end of the carton to at least partially close the respective end, wherein at least one of the end retention means comprises a top and bottom stopper to prevent dislodging of the articles from the respective end of the carton, which carton further comprises a tear line which defines an at least two part removable device characterised in that each stopper comprises a stopper flap hingedly connected to the respective end edge of the respective side wall and extending away from the respective side wall, a pair of top and bottom anchor flaps hingedly connected to the top and bottom respectively and folded in flat face contacting relationship with the inside surfaces of the top and bottom respectively, and a pair of gusset panels each hingedly interconnecting the stopper flap with respective one of the top and bottom anchor flaps.

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According to a eighth aspect of the invention, a wraparound carton wherein one side is formed from a composite wall comprising a pair of overlapping panels secured together so that the wraparound carton may be tensioned around articles contained in the carton, the carton further comprises end retention means at each end of the carton to at least partially close the respective end, wherein at least one of the end retention means comprises a top and bottom stopper to prevent dislodging of the articles from the respective end of the carton, which carton further comprises a tear line which defines an at least two part removable device characterised in that each stopper comprises a stopper flap hingedly connected to the respective end edge of the respective side wall and extending away from the respective side wall, a pair of top and bottom anchor flaps hingedly connected to the top and bottom respectively and folded in flat face contacting relationship with the inside surfaces of the top and bottom respectively, and a pair of gusset panels each hingedly interconnecting the stopper flap with respective one of the top and bottom anchor flaps.

According to a ninth aspect of the invention, a wraparound carton wherein one side is formed from a composite wall comprising a pair of overlapping panels secured together so that the wraparound carton may be tensioned around articles contained in the carton, the carton further comprises end retention means at each end of the carton to at least partially close the respective end, wherein at least one of the end retention means comprises a top and bottom stopper to prevent dislodging of the articles from the respective end of the carton, which carton further comprises a tear line which defines an at least two part removable device characterised in that the end retention structure comprises two pairs of top and bottom end flaps, and a pair of side end flaps each connected to the respective pair of top and bottom end flaps through a pair of gusset panels, wherein each side end flap is folded inwardly and lying flat with the inside surface of the respective side wall and extends into the top and bottom to define a removable portion including one of the side end flaps and its associated pair of top and bottom end flaps.

According to a tenth aspect of the invention, a carton wherein the end edge of each top and bottom adjacent tear line has a free section that is free of connection to the

other part of the carton, and wherein the tear line extends to the free section of the adjacent end edge of each of the top and bottom.

According to an eleventh aspect of the invention, a blank for forming a carton as  
5 claimed in any one of the preceding claims.

Exemplary embodiments will now be described by way of example only, with reference to the accompanying drawings wherein;

10 FIG.1. is a plan view of a carton blank according to a first embodiment of the invention;

FIG.2A. is a section of the carton blank of FIG.1. showing a part of an end retention means;

15

FIG.2B. is a diagram showing a first step in construction of the end retention means of FIG.2A;

FIG.2C. is a diagram showing a second step in the construction of the end retention means of FIG.2A;

20

FIG.2D. is a diagram showing a third step in the construction of the end retention means of FIG.2A;

25 FIG.2E. is a perspective view from inside the carton of the erected end retention means of FIG. 2A;

FIG.3. is a perspective front, side and top view of a carton erected from the blank of FIG.1;

30

FIG.4. is a perspective front, top and second side view of a carton erected from the blank of FIG.1;



FIG.5. is an exploded perspective view showing the carton of FIG.4., after a first removable portion has been removed from the carton to access the contents (C) and showing the first removed portion;

- 5 FIG.6. is a perspective front and top view showing the carton of FIG.5. after a second removable portion has been removed;

FIG.7. is a plan view of a carton blank according to a second embodiment of the invention;

10

FIG.8. is a perspective front, top and side view of a carton erected from the blank of FIG.7; and

- 15 FIG.9. is an exploded perspective view of the carton of FIG.8. with both a first and second removable portions removed and showing the removed portions.

FIGS. 1-6 illustrate a first embodiment of the present invention, in which FIG. 1 shows a blank (10) from which the wraparound carton of FIGS. 3 and 4 is erected. The blank (10) is vertically elongate as viewed in FIG. 1 and is formed, in this  
20 embodiment, of paperboard. However the blank maybe formed of other foldable material such as a plastic sheet or the like. The blank (10) of this embodiment is designed for packaging ten articles of an identical configuration, such as beverage cans, arranged in two rows of five articles each. The blank (10) includes a rectangular top panel (16) located at the centre of the blank (10). The side panel (18) is connected  
25 to the top panel (16) along a fold line (26) and a further rectangular side panel (14) is connected to the side panel (16) along a fold line (24). A pair of base panels (12, 20) can form a composite bottom wall. Base panel (12) is connected to the side panel (14) by a fold line (22) and base panel (20) is connected to the side panel (18) by a fold line (28).

30

Along each of the edges of the side panel (18), top panel (16) and side panel (14) are fold lines (68a) and (68b) which connect the main panels of the blank (10) to a series of end panels and retention panels. The side panel (18) is foldably connected to end panels (82a) and (82b), the top panel (16) is foldably connected to retention panels

(74a) and (74b) and similarly the side panel (14) is foldably connected to end panels (66a) and (66b). The retention panels (74a, 74b) are connected to the adjacent end panels (82a, 66a, 82b, 66b) by fold lines (78a, 73a) respectively.

- 5 Each of the overlapping base panels (12) and (20) are connected at each end to stopper flaps (51a, 51b, 51c, 51d). Overlapping base panel (12) is connected at each end to stopper flaps (51a) and (51d) by fold lines (58a). Similarly overlapping base panel (20) is connected at each end to stopper flaps (51b) and (51c) by fold lines (58a). Each of the stopper flaps (51a, 51b, 51c, 51d) are also foldably connected to the adjacent end panels (66a, 82a, 82b, 66b).

- FIGS. 2A-2E show the sequential erecting of a stopper flap (51d). FIG. 2A is a corner section of blank (10) showing the overlapping base panel (12) connected to the stopper flap (51d) which is connected to the adjacent end panel (66b). The end panel (66b) comprises two fold lines (72b, 64d) which are positioned diagonally with respect to the fold lines (68b, 58b) and (24, 22) and define two gusset sections (70b, 56d). In erecting the carton, the end panel (66b) is folded in flat face contacting relationship with the inside surface of side panel (14) as the top panel (16) and overlapping base panel (12) fold inward to create the wraparound carton as illustrated in FIG. 2B. The gusset sections (70b, 56d) fold in the opposite direction to the top panel (16), that being outwardly as illustrated in FIG. 2C. The stopper flap (51d) and retention panel (74b) are then urged to fold at angles to the overlapping base panel (12) and top panel (16) as illustrated in FIG. 2D. The stopper flap (51d) and retention panel (74b) then serve to partially close the end of the tubular carton as illustrated in FIG. 2E and further illustrated in FIG. 3., which shows a carton erected from the blank (10) with stopper flaps (51a, 51b) and retention panel (74a) partially closing the end of the tubular carton.

- The overlapping base panels (12) and (20) are provided with a panel interlocking arrangement for securing the base panels (12) and (20) together in an overlapping relationship. The arrangement includes a pair of male and female tabs (L) that are struck from, and hingedly connected to the overlapping base panels (12) and (20). These tabs are well known in the art as means for holding an elongate blank in a tubular form that is tightly wrapped around a group of articles (C). FIG. 4 shows a

perspective view of a carton erected from the blank (10) illustrating the overlapping base panels (12) and (20) together in an overlapping relationship, held by the male and female tabs (L).

- 5 In use the carton stands on its side wall 14 so that side wall 18 is then viewed as the top wall and the base panels are exposed on one side of the carton. Thus, the lowermost row of cans abut the side wall panel 14.

- 10 The side panel (18) comprises a two-part removable portion, which in the preferred embodiment of the invention is a two-part removable portion. The first portion comprises a section (34) of the side panel (18) which is defined by a severance line (49) which outlines a pull tab (48), which is hingedly connected to section (34) by a fold line (50). Section (34) is further defined by tear lines (37) which may extend into the top panel (16) and base panel (20) along tear lines (35) and (39) as in the preferred
- 15 embodiment of the present invention. The extended tear lines (35) and (39) define sections (32) and (36) respectively which are foldably connected to section (34) along fold lines (38) and (40). Collectively sections (34), (48), (32) and (36) form the first removable portion of the two-part removable portion, which also incorporates the stopper (51b) and a part of the retention tab (74a) defined by a further tear line (33).
- 20 Removal of the first removable portion allows access to the articles (C) contained within the wraparound carton. However, retention of the articles (C) which abut and can roll along the side wall 14 when the cans of the lower row are removed is maintained by the remaining part of retention panel (74a) and stopper flap (51a). FIG. 5 shows a perspective view of a tubular carton constructed from the elongate blank
- 25 (10) and illustrates the access gained to the articles (C) by the removal of the first removable portion, whilst the remaining part of retention panel (74a) and stopper (51a) continue to provide retention of the lowermost articles within the carton. Also illustrated in FIG. 5 is the removed, first removable portion.

- 30 The side panel (18) further comprises a second removable portion (42) struck from, and hingedly connected to the side panel (18) by fold line (46) which also hingedly connects pull tab (44) to the second removable portion (42). The second removable portion (42) is connected to the first removable portion by severance line (49) and together the two removable portions form the two-part removable portion.

Access panels are well known in the art for solely providing access to the articles contained within a carton. In the present invention the second removable portion (42) serves a dual purpose when removed; to provide access to the articles (C) and to  
5 relieve tension in the carton and thus release the rearmost articles held within the tubular carton. This is illustrated in FIG. 6 where upon removal of the second removable portion (42) it can be seen that the tension is relieved and the secured overlapping base panels (12, 20) may slacken slightly giving a greater degree of access to the articles (C).

10

FIGS. 7-9 illustrate a second embodiment of the present invention. Like reference numerals have been used for the like parts of the first embodiment and therefore only the differences from the first embodiment are described in any greater detail. FIG. 7 shows a blank (110) from which the wraparound carton of FIGS. 8 and 9 is erected.  
15 The blank (110) of FIG. 7 different from the blank (10) of FIG. 1 in that the retention panels (74a, 74b) have been split to form, at the ends of top panel (116), pairs of stopper flaps (174a, 175a) and (174b, 175b), where each pair of stopper flaps (174a, 175a) and (174b, 175b) are separated by a free section at the ends of top panel (116). The free section between the pair of stopper flaps (174a, 175a), which are on the same  
20 side of the blank (110) as the first removable portion, which comprises sections (148), (134), (132) and (136), may not be defined by a straight edge. In the second embodiment of the invention the free section between the pair of stopper flaps (174a, 175a) is defined by a rounded 'V' shaped edge. The extended tear line (135) extends to the tip of the 'V' shaped edge of the free section which may assist the easy removal  
25 of the first removable portion.

In erecting the carton the stopper flaps (174a, 175a) and (174b, 175b) are folded along fold lines (168a) and (168b) respectively and urged to fold at an angle to the top panel (16) to partially close the ends of the carton as shown in FIG. 8. A carton erected  
30 from the blank (110) of FIG. 7 is shown in FIG. 9 with the two-part removable portion removed.

## CLAIMS

1. A wraparound carton for cans in two rows wherein a base wall of the carton is formed from a pair of overlapping panels of the carton secured together so that the carton walls are tensioned around articles contained in the carton wherein the carton is adapted to be utilized such that a lower most row of cans is in rolling contact with one of the carton side walls disposed to act as the base of the carton and wherein article retaining means are provided at least partially to close one end of the carton to discourage dislodgement of the articles from that end of the carton and access means is provided at said one end of the carton, the removal of which releases the upper row of cartons from restraint by said article retaining means but maintains said article retaining means effective for said lower row of articles, and wherein removal of the access means further relieves tension of the carton walls about said articles to facilitate their removal from that end of the carton.

15

2. A wraparound carton as claimed in claim 1 wherein the access means comprises removable portions of the side wall panel acting as a top wall of the carton and adjacent portions of each of the top and base walls acting as opposed side walls sufficient to expose the endmost articles, remove the restraining means from the uppermost row of articles and relieve tension in the carton walls relative to the carton contents.

20

3. A wraparound carton as claimed in claim 2 wherein the access means further includes a secondary removable portion which further opens said side wall panel (acting as a top wall) towards the opposite end of the carton thereby further facilitating removal of the upper row of articles.

25

4. A wraparound carton wherein one wall of the carton is formed from a composite wall comprising a pair of overlapping panels secured together so that the wraparound carton is tensioned around articles contained in the carton, the carton further comprising end retention means at each end of the carton to at least partially close the respective end, wherein at least one of the end retention means comprises opposed stopper flaps to prevent dislodgement of the articles from the respective end of the carton, which carton further comprises a tear line which defines an at least two

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part removable device characterised in that a first portion of the at least two part removable device, includes a part of the both the top and bottom stopper at a first end of the carton and a second part of the at least two part removable device extends from the first portion towards a second end of the carton, the at least two-part removable device designed so that when the first portion is removed access to the articles contained at said first end of the carton can be gained whilst a remaining part of the stopper substantially retains the articles, the rearmost articles are retained by the wraparound carton until the second part of the at least two part removable device is removed releasing the tension in the wraparound carton allowing substantial release of the articles contained proximate the second end of the carton.

5. A carton according to claim 4, having an end retention structure comprising two pairs of top and bottom end flaps, and a pair of side end flaps each connected to the respective top and bottom end flaps through a pair of gusset panels, wherein each side end flap is folded inwardly and lying flat with the inside surface of the respective side wall, and wherein a tear line traverses one of the side walls and extends into the top and bottom to define a removable portion including one of the side end flaps and its associated pair of top and bottom end flaps.

6. A carton according to claim 4, wherein only one of the side walls is formed with a tear line for removing the adjacent stopper from the carton when one side wall is torn along the tear line.

7. A carton according to any of the preceding claims, wherein the tear line traverses the one sidewall extends into both the top and bottom of the carton.

8. A carton according to any of the preceding claims, wherein the end edge of the top and bottom adjacent to the tear line has a free section that is free of connection to the other part of the carton and wherein the tear line extends to the free section of the adjacent end edge of the top and the bottom.

9. A wraparound carton wherein one side is formed from a composite wall comprising a pair of overlapping panels secured together so that the wraparound carton may be tensioned around articles contained in the carton, the carton further

comprises end retention means at each end of the carton to at least partially close the respective end, wherein at least one of the end retention means comprises a top and bottom stopper to prevent dislodging of the articles from the respective end of the carton, which carton further comprises a tear line which defines an at least two part  
5 removable device characterised in that each stopper comprises an anchor flap hingedly connected to the respective end edge of the respective side wall and in a flat face contacting relationship with the inside surface of the respective sidewall, a pair of top and bottom stopper flaps hingedly connected to the top and bottom respectively and extending toward each other, and a pair of gusset panels each hingedly  
10 interconnecting the anchor flap with respective one of top and bottom stopper flaps.

10. A wraparound carton wherein one side is formed from a composite wall comprising a pair of overlapping panels secured together so that the wraparound carton may be tensioned around articles contained in the carton, the carton further  
15 comprises end retention means at each end of the carton to at least partially close the respective end, wherein at least one of the end retention means comprises a top and bottom stopper to prevent dislodging of the articles from the respective end of the carton, which carton further comprises a tear line which defines an at least two part  
20 removable device characterised in that each stopper comprises a stopper flap hingedly connected to the respective end edge of the respective side wall and extending away from the respective side wall, a pair of top and bottom anchor flaps hingedly connected to the top and bottom respectively and folded in flat face contacting relationship with the inside surfaces of the top and bottom respectively, and a pair of gusset panels each hingedly interconnecting the stopper flap with  
25 respective one of the top and bottom anchor flaps.

11. A wraparound carton wherein one side is formed from a composite wall comprising a pair of overlapping panels secured together so that the wraparound carton may be tensioned around articles contained in the carton, the carton further  
30 comprises end retention means at each end of the carton to at least partially close the respective end, wherein at least one of the end retention means comprises a top and bottom stopper to prevent dislodging of the articles from the respective end of the carton, which carton further comprises a tear line which defines an at least two part removable device characterised in that each stopper comprises a stopper flap

hingedly connected to the respective end edge of the respective side wall and extending away from the respective side wall, a pair of top and bottom anchor flaps hingedly connected to the top and bottom respectively and folded in flat face contacting relationship with the inside surfaces of the top and bottom respectively, and a pair of gusset panels each hingedly interconnecting the stopper flap with respective one of the top and bottom anchor flaps.

12. A wraparound carton wherein one side is formed from a composite wall comprising a pair of overlapping panels secured together so that the wraparound carton may be tensioned around articles contained in the carton, the carton further comprises end retention means at each end of the carton to at least partially close the respective end, wherein at least one of the end retention means comprises a top and bottom stopper to prevent dislodging of the articles from the respective end of the carton, which carton further comprises a tear line which defines an at least two part removable device characterised in that the end retention structure comprises two pairs of top and bottom end flaps, and a pair of side end flaps each connected to the respective pair of top and bottom end flaps through a pair of gusset panels, wherein each side end flap is folded inwardly and lying flat with the inside surface of the respective side wall and extends into the top and bottom to define a removable portion including one of the side end flaps and its associated pair of top and bottom end flaps.

13. A carton according to claim 9, wherein the end edge of each top and bottom adjacent tear line has a free section that is free of connection to the other part of the carton, and wherein the tear line extends to the free section of the adjacent end edge of each of the top and bottom.

14. A blank for forming a carton as claimed in any one of the preceding claims.



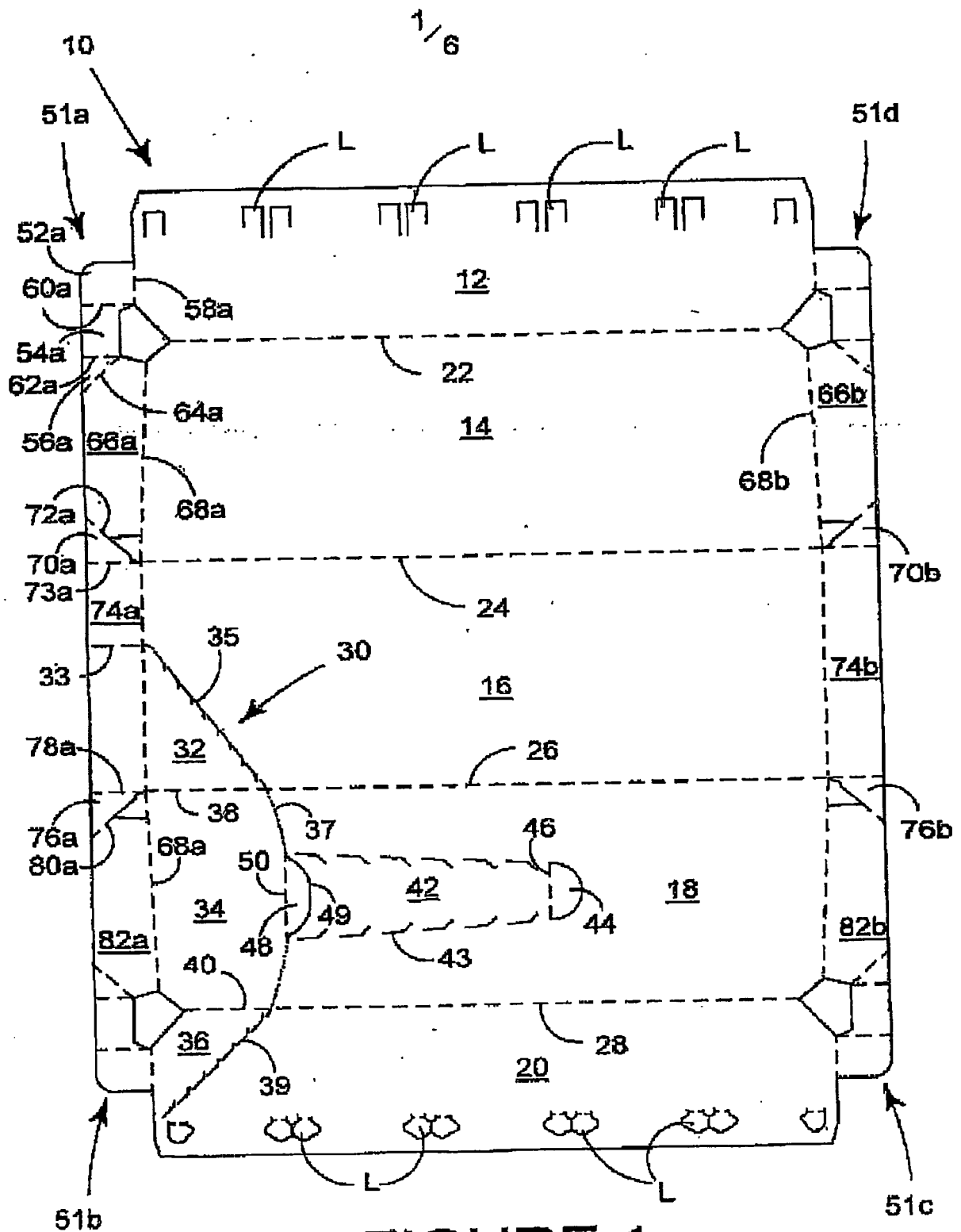


FIGURE 2A

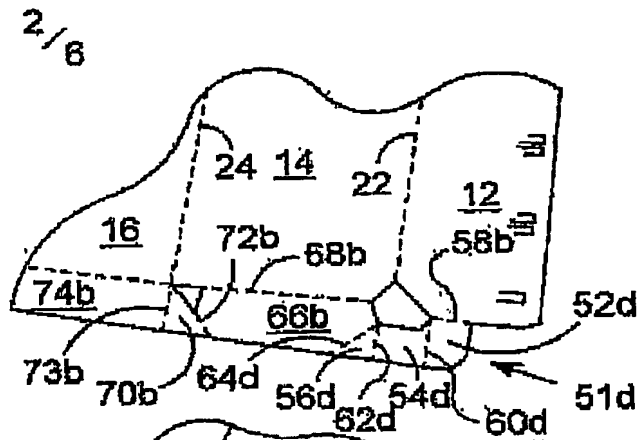


FIGURE 2B

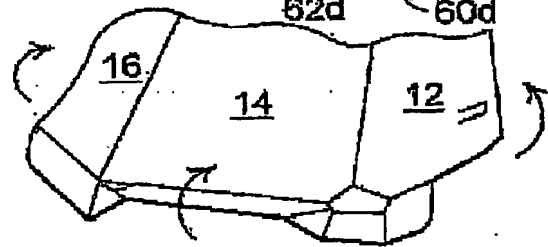


FIGURE 2C

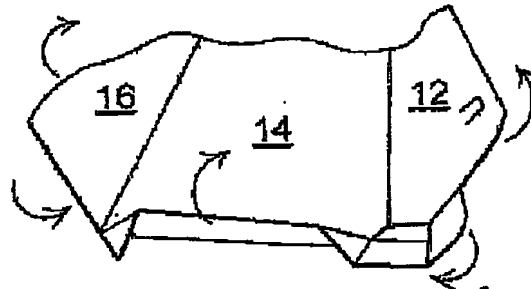


FIGURE 2D

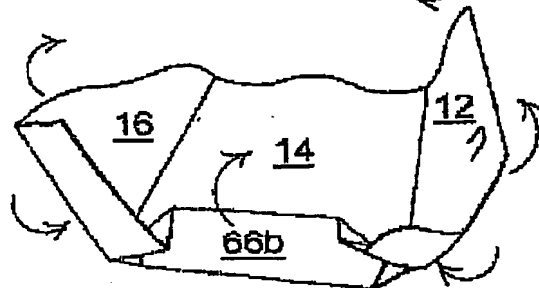
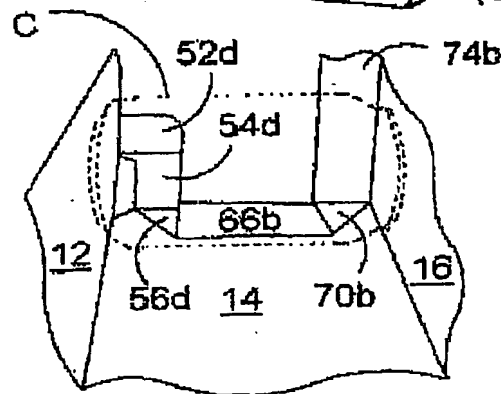
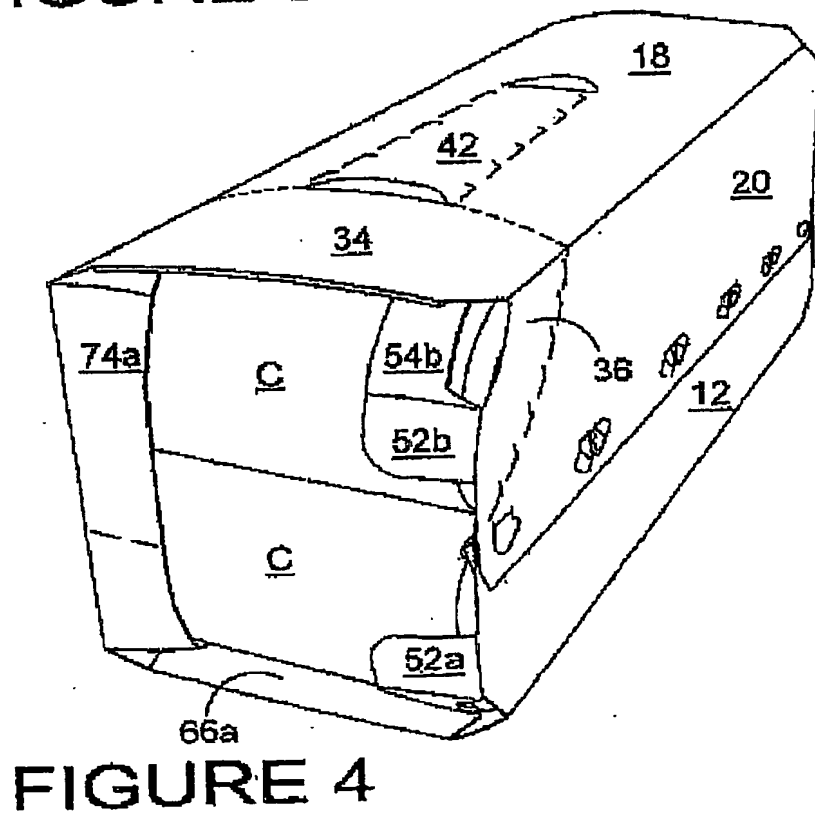
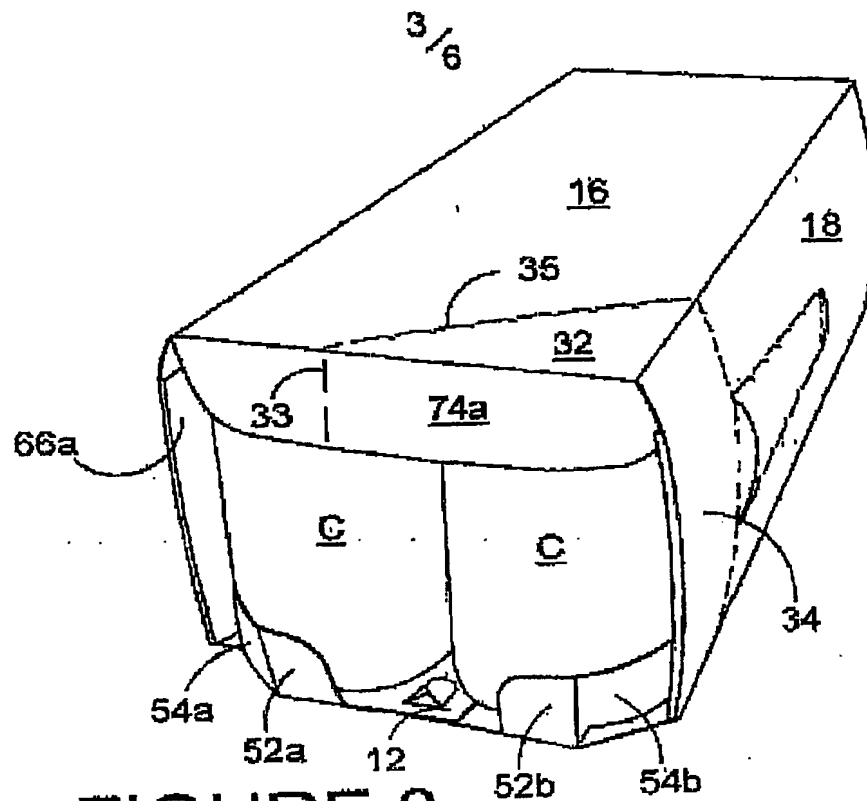
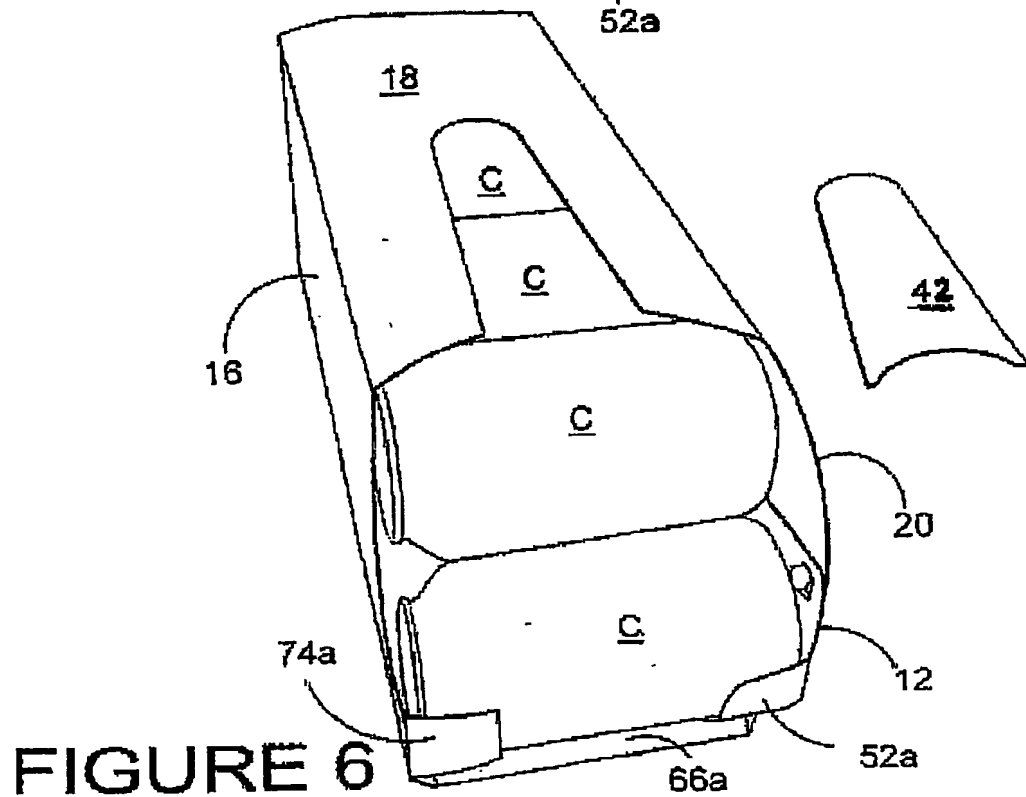
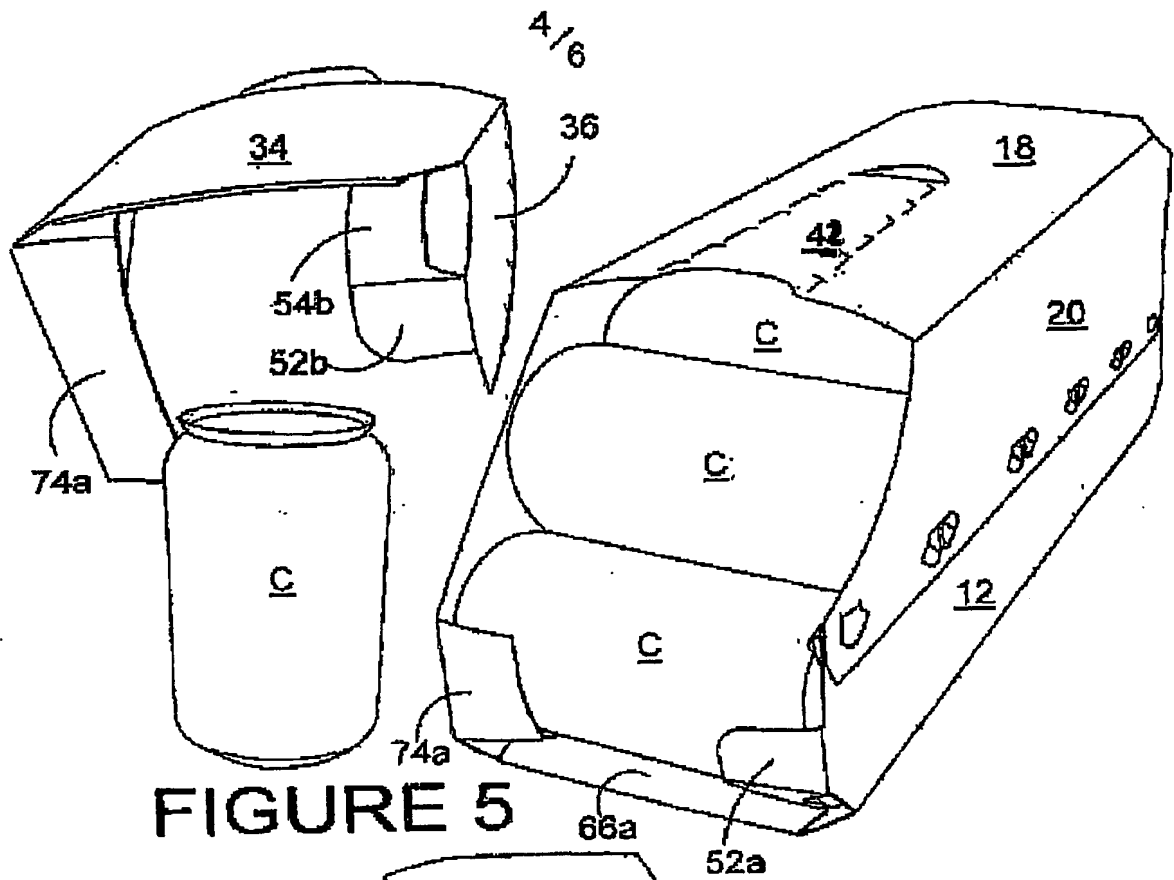
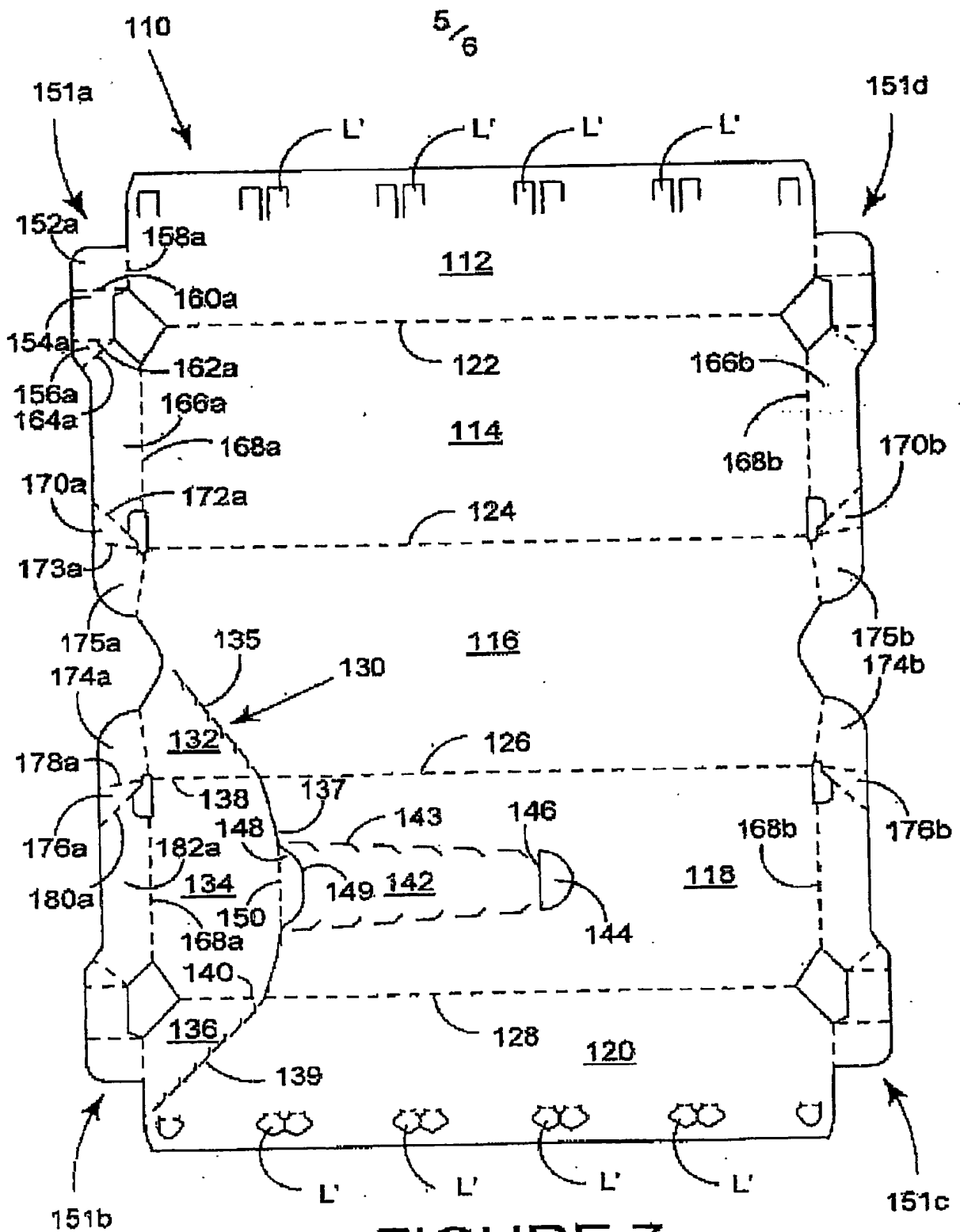


FIGURE 2E









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FIGURE 8

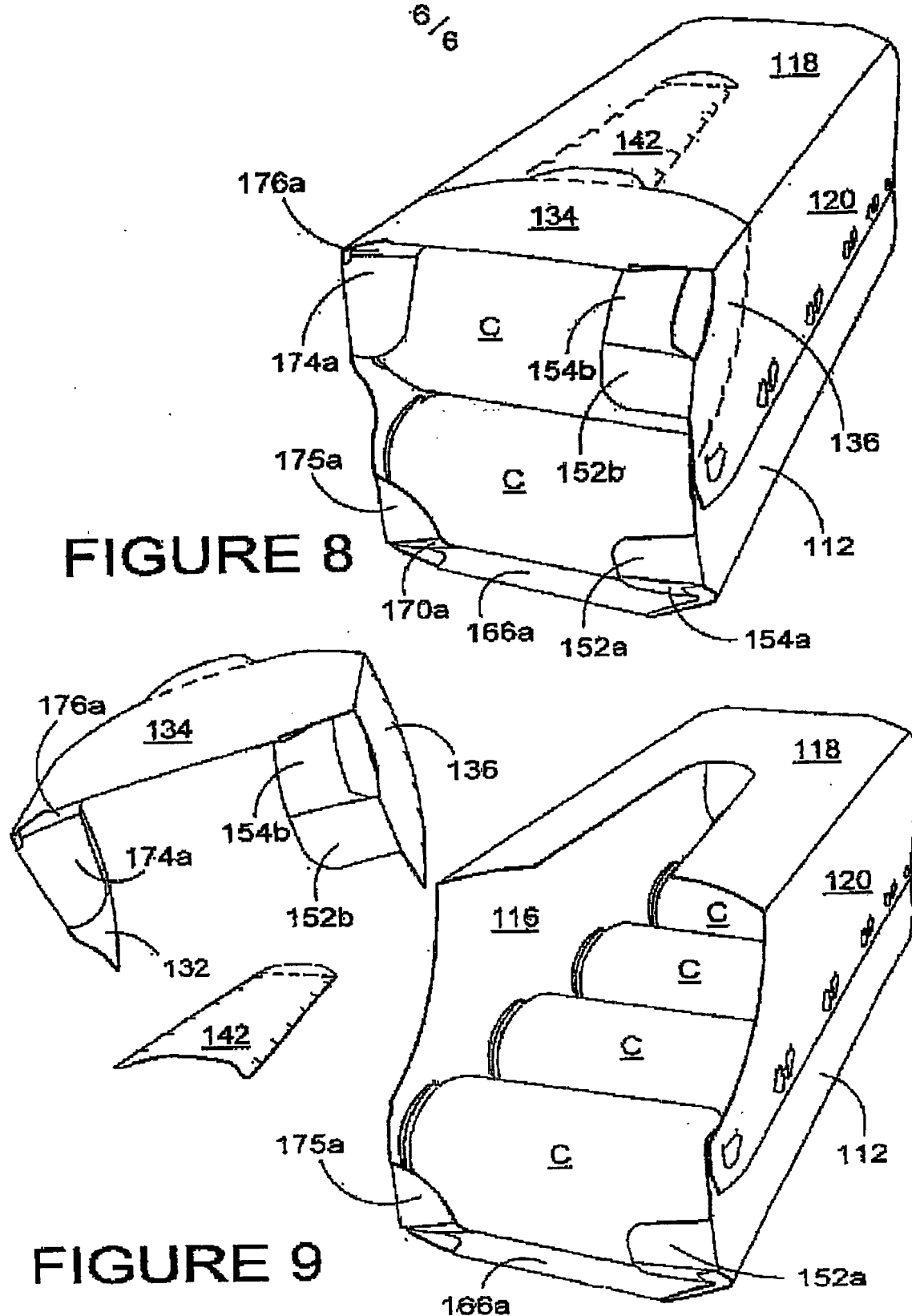


FIGURE 9

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